

CAUTION : Read instructions thoroughly and completely prior to beginning installation.

Installation Instructions Separable Elbow Connector - CENELEC interface type A

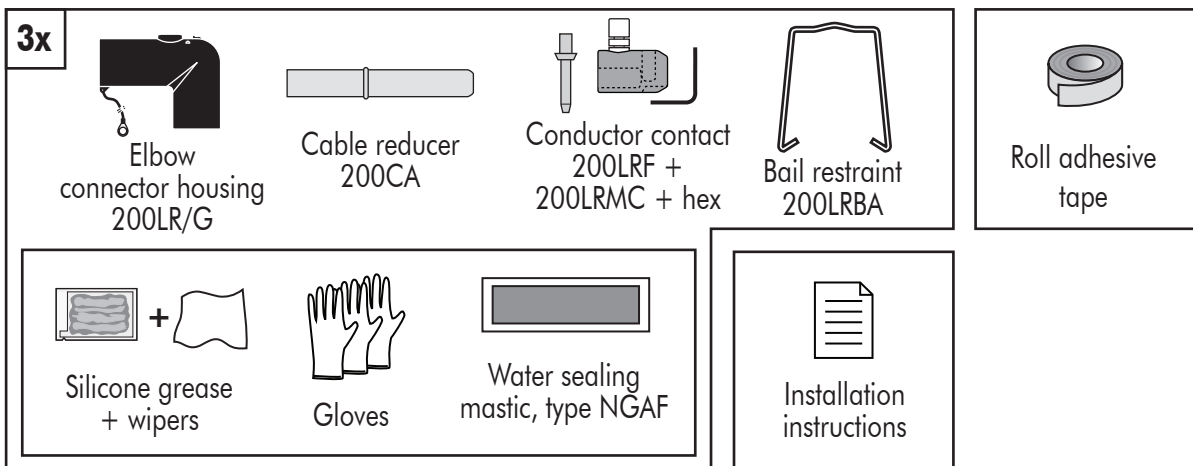


Only to be used on copper wire screened cable with extruded semi-conductive screen and conductors of copper or aluminium.

Check if the diameter over cable core insulation is in accordance with the cable reducer range as indicated in table below:

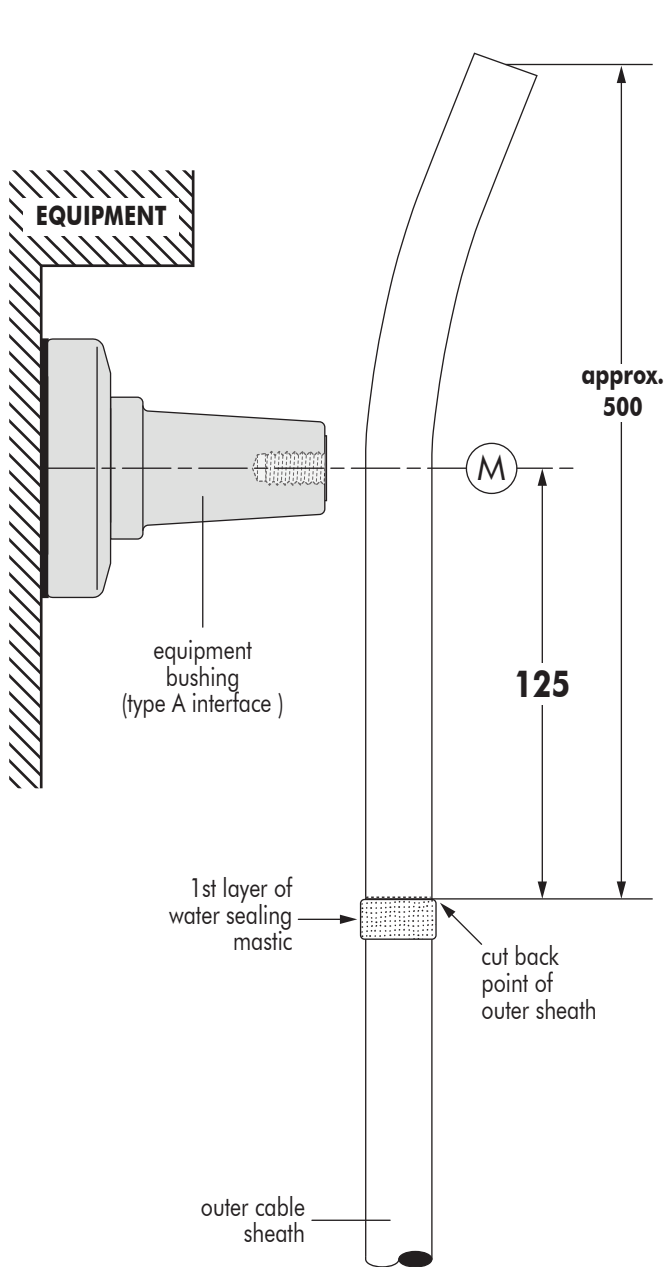
Cable reducer size (see marking inside cable reducer)	Dia. over core insulation (mm)	
	min	max
200CA-12	13.0	21.0
200CA-16	17.5	25.0

Contents :

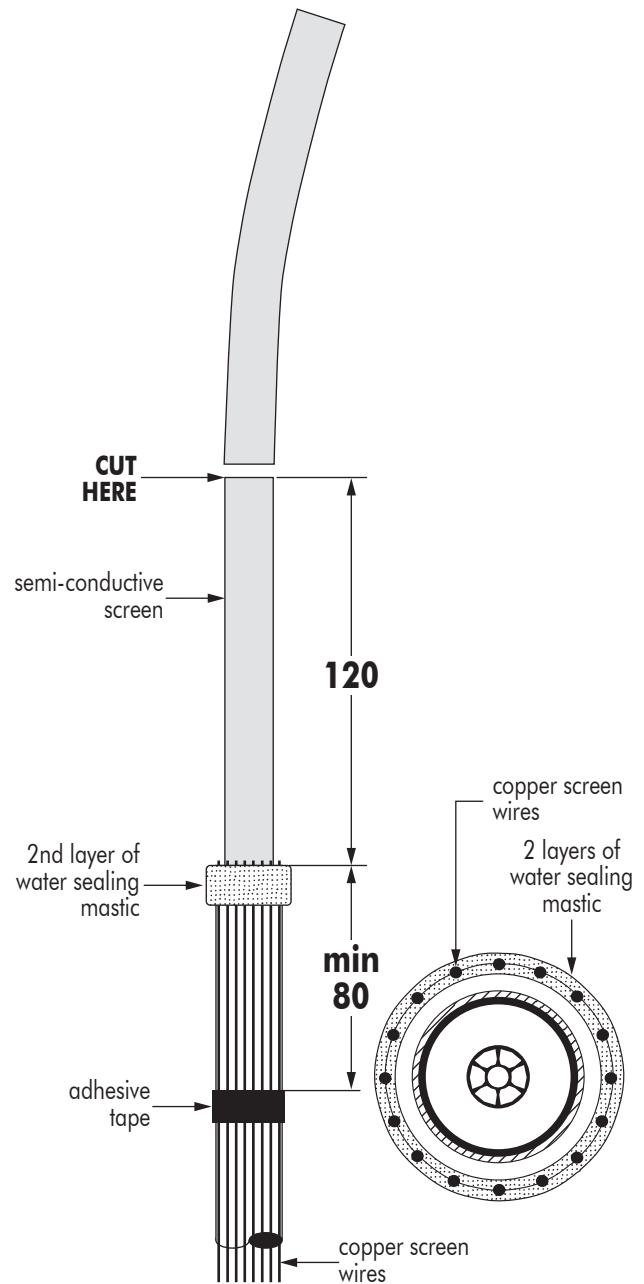


NB : Only one phase is shown in these instructions. Make off all three phases the same way. Use a cable conversion kit for 3-core cables.

CABLE PREPARATION

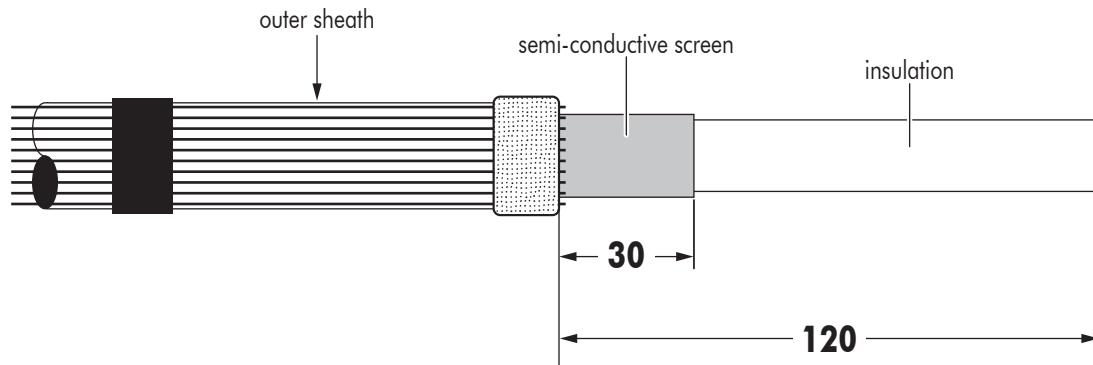


- 1** Train the cable into the approximate finished position next to the equipment bushing.
- 2** Mark the centre line « **M** » of the bushing.
- 3** Remove the outer cable sheath to a point **125** mm from the centre line « **M** » of the bushing.
- 4** Wrap a first layer of water sealing mastic around the outer sheath, slightly stretched.



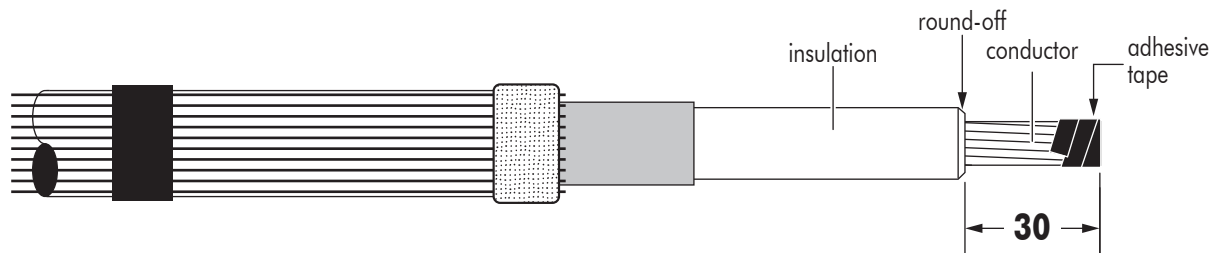
- 5** Bend the screen wires back over the outer sheath, pressing them into the mastic.
Note: screen wires should not touch or overlap each other to prevent water ingress.
- 6** Using adhesive tape, fix the screen wires at a distance of min **80** mm from the edge of the outer sheath.
- 7** Apply a second layer of water sealing mastic, slightly stretched.
- 8** Cut the cable to a point **120** mm from the outer sheath.

SEMI-CONDUCTIVE SCREEN REMOVAL



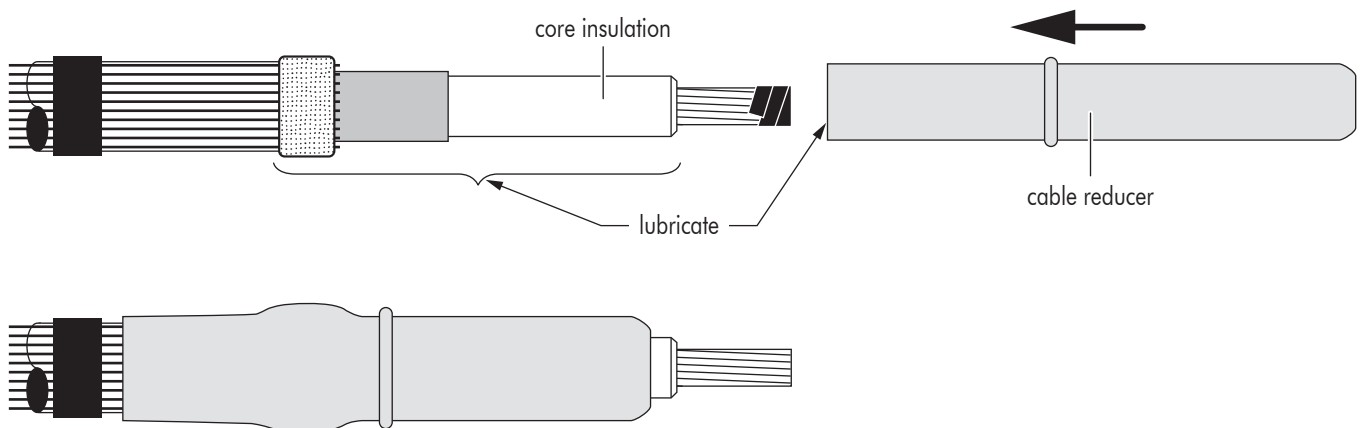
- 1 Check distance of **120** mm.
- 2 Remove the semi-conductive screen to a point **30** mm from the outer sheath.
For extruded easy strip semi-conductive screen:
 Cut squarely taking care not to cut the core insulation.
For bonded extruded semi-conductive screen:
 Use an appropriate pencilling tool. Make a smooth transition between core insulation and semi-conductive screen.

REMOVAL OF THE CORE INSULATION



- 1 Remove the core insulation from the conductor for a distance of **30** mm.
- 2 Slightly round-off the edge of the core insulation. **Do not sharpen in cone-shape.**
- 3 **Thoroughly clean core insulation.** Always wipe towards the screen wires.
- 4 As a protection, wrap a few turns of adhesive tape around the conductor end.

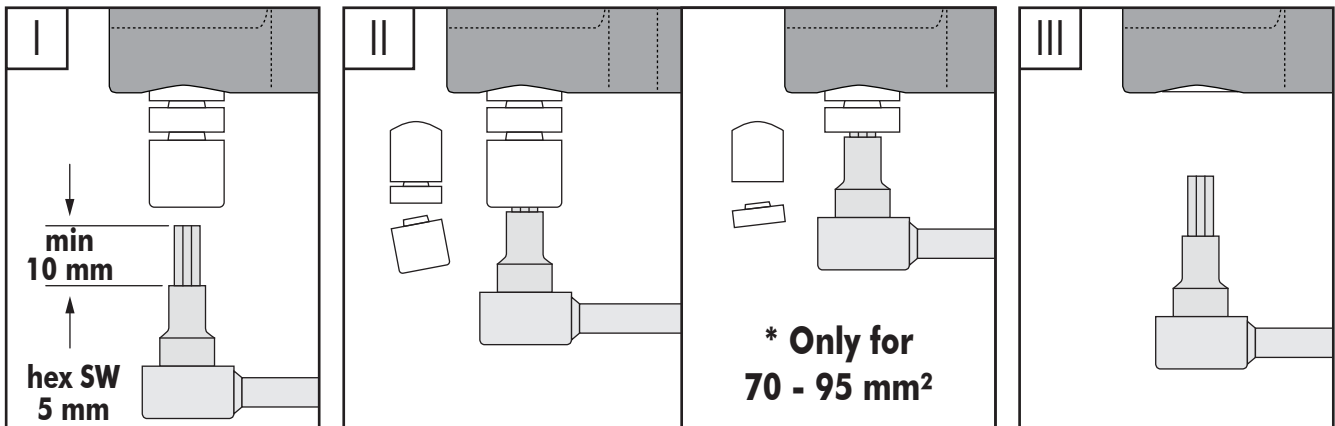
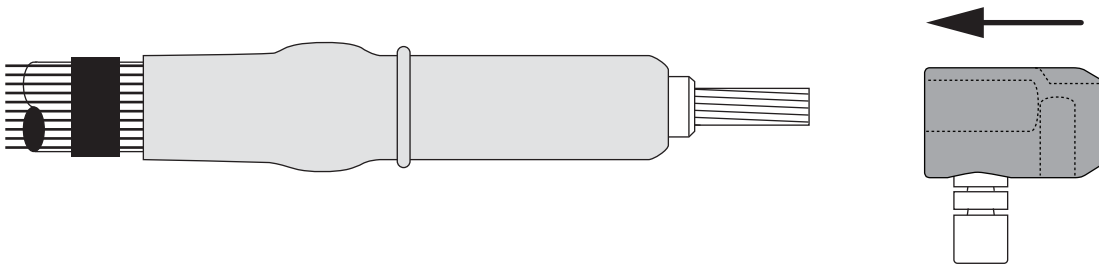
INSTALLATION OF THE CABLE REDUCER



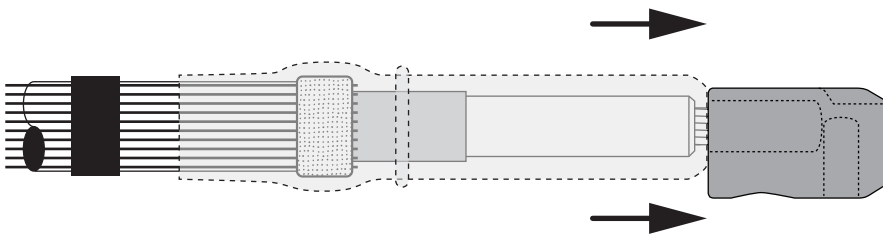
- 1 Lubricate* the indicated area : cable surface and inner surface of the reducer.
- 2 Slide the reducer down the cable.
- 3 Remove the protective adhesive tape from the conductor.

* USE ONLY THE SILICONE LUBRICANT SUPPLIED

TIGHTENING OF THE CONTACT

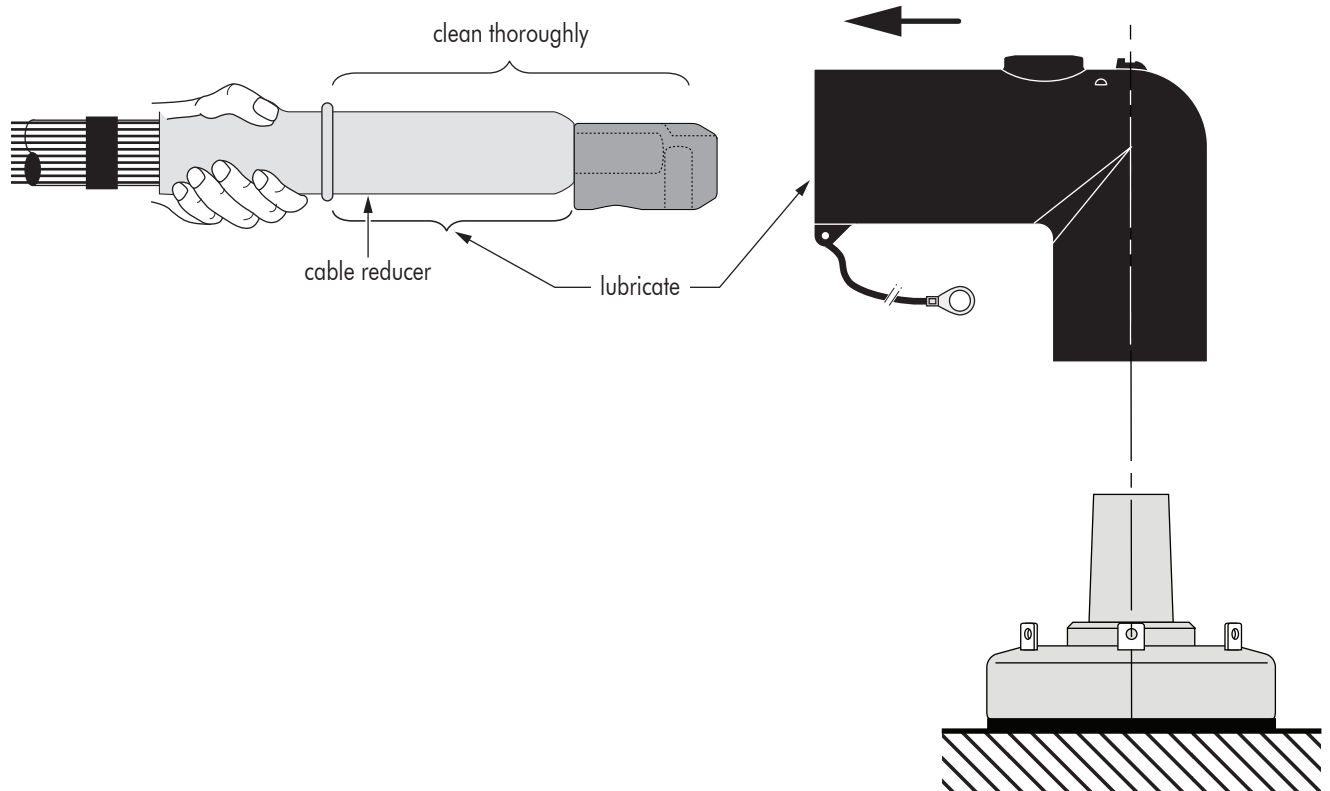


- 1** Install the contact with the contact palm facing the bushing interface.
- 2** Tighten the contact until the bolt head shears off.
(*) For 70 - 95 mm², tighten again until the second level of the bolt head shears off.

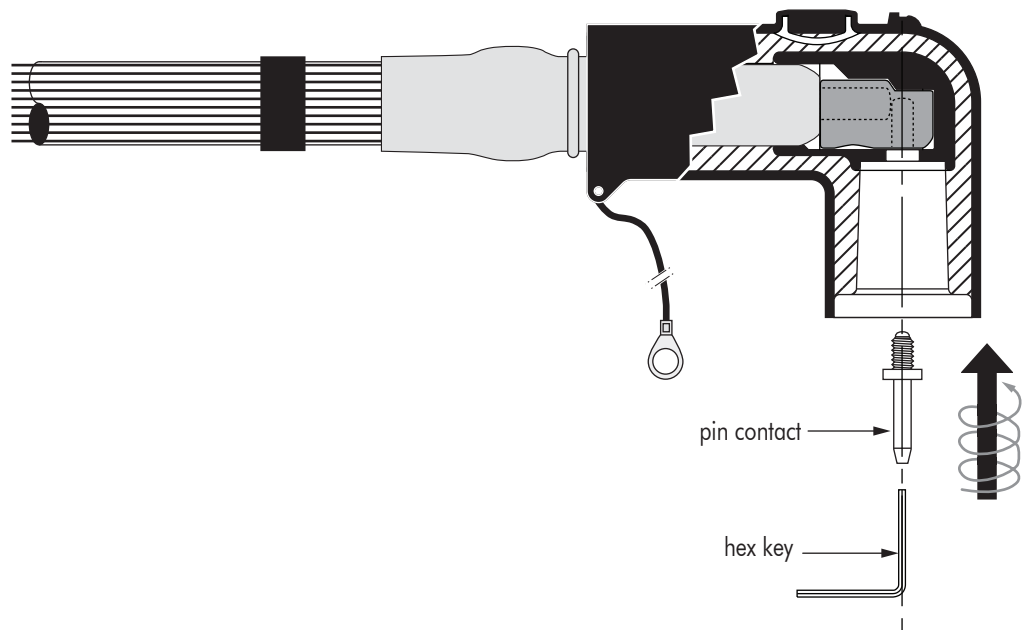


- 3** After tightening the contact, slide the cable reducer up until it butts against the contact.

CONNECTOR INSTALLATION ON THE CABLE



- 1 **Thoroughly clean cable reducer and contact.**
- 2 Lubricate* the cable reducer and inside surface of the connector.
- 3 Slide the connector housing on to the reducer until it cannot advance any further.



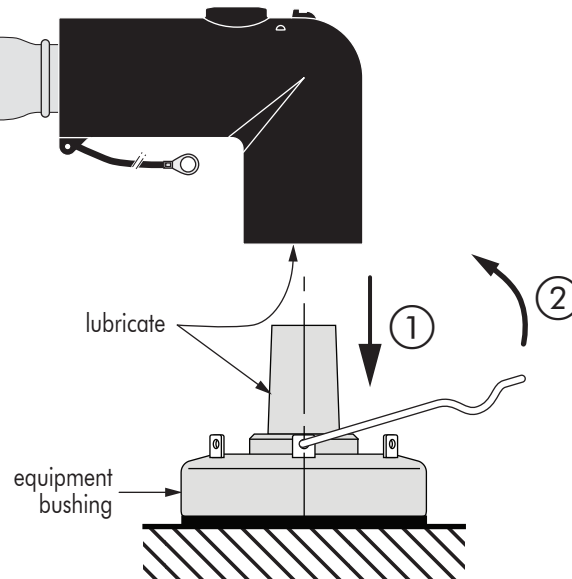
- 4 Insert the supplied hex key into the pin contact. Insert the threaded end of the pin contact into the mating part and engage threads. **Take care not to cross threads.**
- 5 Tighten with the supplied hex key until the key has taken a set.

NOTE:

- The hex key must be inserted in the pin contact until it cannot advance any further.
- The hex key is only usable twice (once every side).

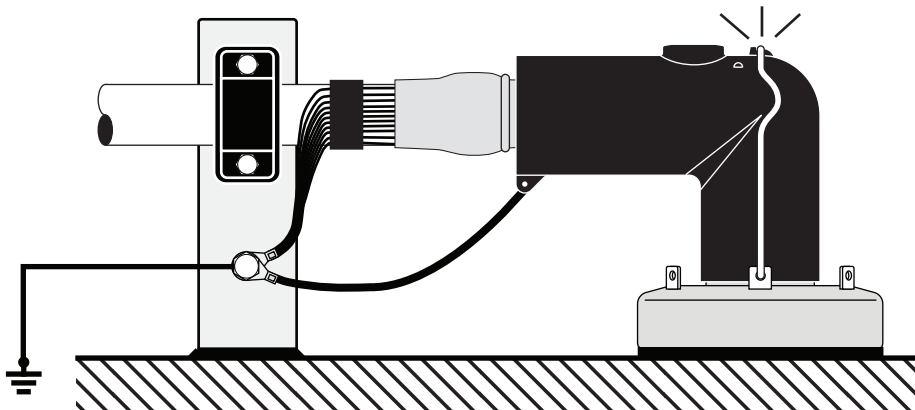
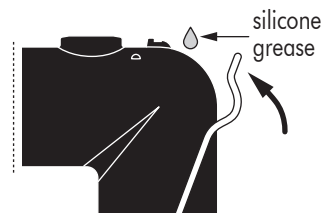
CONNECTOR INSTALLATION ON THE BUSHING

- 1 Clean and lubricate* lightly both bushing interface and elbow connector interface.
- 2 Place the elbow connector firmly down on the bushing ①.
- 3 Insert bail into the bushing tabs and position bail over elbow connector ②.



Installation hint :

Apply a small dash of silicone grease on the connector's surface to easily snap the bail into position.



- 4 Twist screen wires to form a pig tail.
- 5 Connect earthing lead of the connector and the screen wires to the system earth.

NOTE : a connector/bushing mated combination should not be allowed to carry the full weight of the cable. Therefore it is necessary to clamp the cable as close as possible to the connector.

IMPORTANT NOTES :

- Never disconnect the connector from energised equipment nor energise a disconnected connector without previously installing an appropriate mating part.
- Do not allow hydrocarbon oils or solvents to contaminate the E.P.D.M. rubber. In the event of contamination, wipe the surface clean with a dry cloth.

* USE ONLY THE SILICONE LUBRICANT SUPPLIED